



**TOLERANCES (inch)**

**1/8–1/4 DIAMETER**

$D_1 = +0.0000/-0.0012$

$D_2 = h_6$

**>1/4–3/8 DIAMETER**

$D_1 = +0.0000/-0.0016$

$D_2 = h_6$

**>3/8–1 DIAMETER**

$D_1 = +0.0000/-0.0020$

$D_2 = h_6$

**Z16CR**  
FRACTIONAL SERIES

TECH INFO 64

CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	inch			CORNER RADIUS $R$	EDP NO. Ti-NAMITE-A (AlTiN)
		OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$			
1/8	1/4	1-1/2	1/8	.010–.015	36505	
5/32	5/16	2	3/16	.010–.015	36506	
3/16	3/8	2	3/16	.010–.015	36507	
7/32	3/8	2	1/4	.015–.020	36508	
1/4	7/16	2	1/4	.015–.020	36509	
5/16	1/2	2	5/16	.015–.020	36511	
3/8	5/8	2	3/8	.015–.020	36513	
7/16	5/8	2-1/2	7/16	.015–.020	36515	
1/2	5/8	2-1/2	1/2	.025–.030	36517	
5/8	3/4	3	5/8	.035–.040	36519	
3/4	1	3	3/4	.035–.040	36520	

- STEELS
- STAINLESS STEELS
- CAST IRON
- HIGH TEMP ALLOYS
- TITANIUM

